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PATENT ABSTRACTS OF JAPAN(21) Application number: **03337538**(51) Intl. Cl.: **C04B 28/02 B28B**(22) Application date: **26.11.91**

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(54) PRODUCTION OF ROOF ACCESSARY

(57) Abstract:

PURPOSE: To make mold release easy and to eliminate use of a template and a pallet in a method for producing a roof accessory by press molding.

CONSTITUTION: 8-12wt.% clay is added to a cement blend constituted of 40-50wt.% cement, 40-50wt.% silica sand and 2-5wt.% reinforcing fiber. Furthermore, 0.6-1.0wt.%

methyl cellulose for cement and, by outer percentage, 2-4wt.% pigment are added to 100wt.% blended material. Furthermore, by outer percentage, 28-30wt.% water is added and the mixture is kneaded. This kneaded material is introduced into a mold, molded and dehydrated by pressing. A molded body is released from the mold and cured in an autoclave. Shape retention is remarkably enhanced by addition of clay.

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